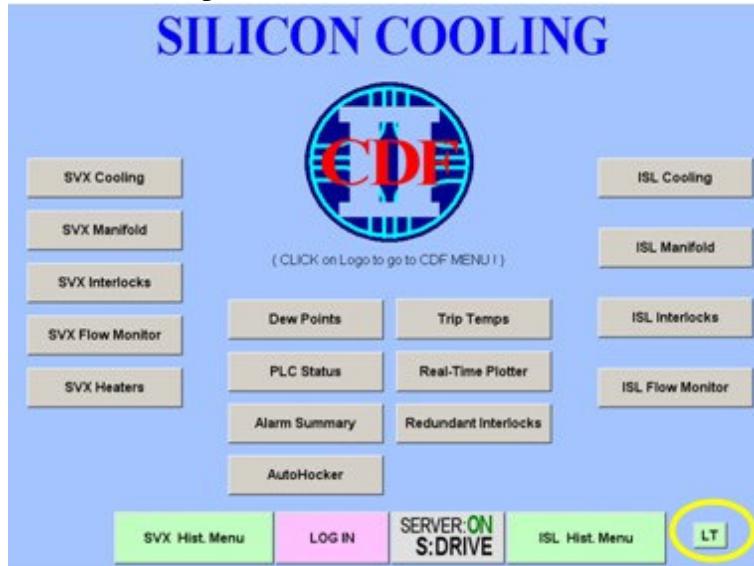


Long Term Monitoring

Several system parameters need long-term monitoring in iFix.

Historical iFix plots for Silicon are in Silicon → LT.



Check the following alarms over periods of 30 days or more



- Stability of chiller return temperature iFix tag names: SVX_TE_CHRET, ISL_TE_CHRET (under 'Chiller Ret TE').
- Coolant conductivity iFix tag names: SVX_IA_CONDUCT, ISL_IA_CONDUCT (under 'Conductivity')
- Quality of vacuum: air separator pressure iFix tag names: SVX_PT_AIRSEP, ISL_PT_AIRSEP (under 'Air Sep Vac')
- Leaks in cooling system: air separator level iFix tag names: SVX_LT_AIRSEP, ISL_LT_AIRSEP (under 'Air Sep Lev')

